## **TECHNICAL DATA SHEET**



# AC / DC +

# STEEL

# **Description :**

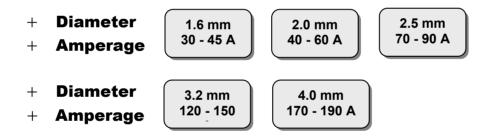
Unsurpassed electrode with flexible, moisture-resistant coating for welding mild steels in all positions and especially galvanized steels.

#### **Characteristics :**

- > All positions including vertical down
- > Excellent on AC power supply, low amperage
- Ideal for thin sheets
- Easy striking and re-striking
- Easy slag removal

### **Mechanical properties :**

- > Polarity AC / DC+
- > Tensile strength : 80 000 psi (550 MPa)
- Elongation : 25 28 %



### **Applications :**

Farm equipment, bodywork, general maintenance and specifically designed for galvanized steels.



