

AC / DC +

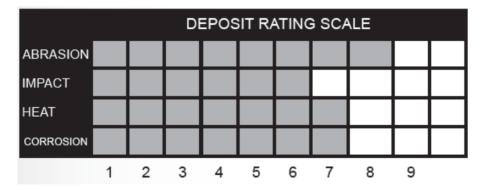
HARDFACING

Description:

High alloy tubular electrode containing chromium carbide for hardfacing steel, stainless steel and cast iron parts subjected to severe abrasion, corrosion and moderate impacts.

Characteristics:

- > Superior deposit rate at very low amperages and in all positions
- Low dilution rate
- > Low heat input, reducing deformation and cross-checking
- Moisture-resistant coating
- > Smooth and shiny slag-free deposit with high chromium carbide content



Propriétés mécaniques :

- Polarity AC / DC +
- Hardness (as-welded): 58 62 HRC
- A maximum of two passes is allowed.
- + Diameter
- + Amperage

6.3 mm 120 A 8.0 mm 170 A 12.7 mm 270 A

Applications:

Crusher jaws/hammers, bucket teeth, scraper blades, conveyor chains, augers, buckets, etc.

1 800 361 9097

